

**Amendments to the Specification:**

*Please replace the current Abstract with the one below to read as follows:*

**ABSTRACT**

The present invention provides a method for manufacturing a right- and left-hand screw having a first external right-handed thread and a second external left-handed thread formed by an inexpensive rolling process using a rolling die with a first thread-cutting die for the first thread and a second thread-cutting die for the second thread.